

**ABSTRACT OF THE DISCLOSURE**

Liquid crystal material is introduced into a liquid crystal panel having upper and lower substrates and a seal pattern having an injection port at a peripheral portion thereof, including, preparing an open portion that elongates from the injection port to a side of the lower substrate. The liquid crystal material is in a tray having a protruded portion corresponding in shape to the open portion. The protruded portion of the tray is inserted into the injection port, so that the liquid crystal material in the tray can be injected into the panel through the protruded portion and the injection port. After the injection process, there is no need to clean the panel, because liquid crystal material does not contaminate the outside of the panel.

DOCKET NUMBER 3430-0143P